

Medium Pressure Phosphate Ester

Parkrimp No-Skive Hose 304

304

No-Skive

Phosphate ester resistant hose

Primary Applications

Aerospace, foundries, steel mills:

Medium pressure hydraulic applications with phosphate ester fluids

Applicable Specifications

Parker specification

Restrictions

Do not allow tube to contact any petroleum base fluids.

Use liquid soap as hose lubricant.

Construction

Tube: EPDM synthetic rubber

Reinforcement: Two high-tensile steel wire braids

Cover: Phosphate ester and weather resistant, green, EPDM synthetic rubber cover



- *No-Skive* thin cover hose construction
- Phosphate ester and weather resistant, green, EPDM synthetic rubber cover
- SAE 100R2 pressure rating

Recommended Fluids

Phosphate ester based hydraulic fluids, water-glycol based fluids, air and water.

Consult the chemical compatibility section on pages **Ab-22** to **Ab-30** for more detailed information.

Temperature Range -40 °C up to +80 °C

Exception: Air max. +70 °C

Water, water glycol fluids .. max. +85 °C

Fitting Series

Series 43 for sizes -4 to -32

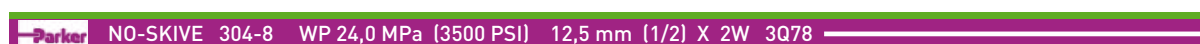
Series 48 for sizes -20 to -32



Part Number	Hose I.D.				Hose O.D.	Pressure Rating				min. bend radius	weight
	DN	Inch	Size	mm	mm	max. working pressure	min. burst pressure				
						MPa	psi	MPa	psi	mm	kg
304-4	6	1/4	-4	6.4	15.0	34.5	5000	138.0	20000	100	0.39
304-6	10	3/8	-6	9.5	19.0	27.5	4000	110.0	16000	130	0.55
304-8	12	1/2	-8	12.7	22.0	24.0	3500	96.0	14000	180	0.67
304-12	19	3/4	-12	19.1	30.0	15.5	2250	62.0	9000	240	1.00
304-16	25	1	-16	25.4	38.0	13.8	2000	55.0	8000	300	1.49
304-20	31	1 1/4	-20	31.8	48.0	11.2	1625	45.0	6500	420	1.73
304-24	38	1 1/2	-24	38.1	55.0	8.6	1250	35.0	5075	500	2.14
304-32	51	2	-32	50.8	68.0	7.8	1125	31.0	4500	630	2.96

The combination of high temperature and high pressure could reduce the hose life.

Hose layline example



Ca-4

Catalogue 4400/UK