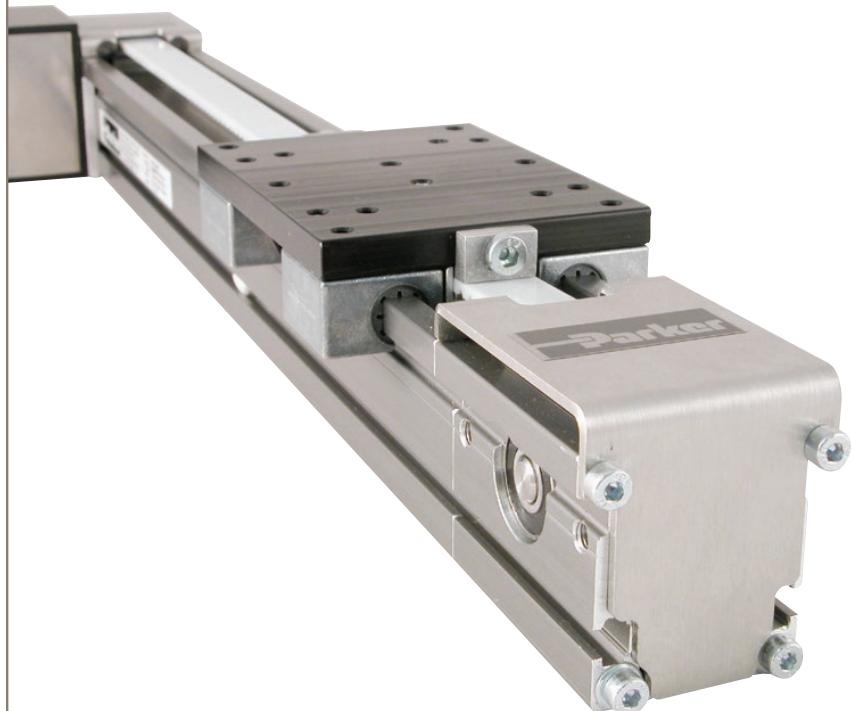
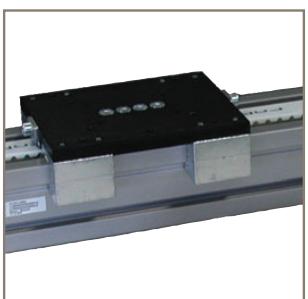


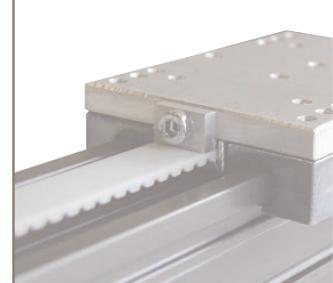


aerospace  
climate control  
**electromechanical**  
filtration  
fluid & gas handling  
hydraulics  
pneumatics  
process control  
sealing & shielding



## LCB - Compact Linear Actuator

Toothed belt actuator with sliding bearing



ENGINEERING YOUR SUCCESS.

***WARNING – USER RESPONSIBILITY***

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## Compact Linear Actuator - LCB

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# Compact Linear Actuator - LCB

## Overview

### Description

LCB is a compact, robust linear actuator with an external sliding guidance system and integrated toothed belt drive. The construction is simple, economic and robust, which makes LCB a cost-effective alternative to traditional toothed belt actuators.

### Typical areas of application

- Pick-&-Place applications
- Packaging, labeling and wrapping systems
- Sensor and format adjustment (e.g. back-stop)
- Pusher-, picker- and gripper applications
- Positioning
- Feeding
- Cutting

### Features

- Low purchase and installation costs
- Low operating costs:
  - Maintenance-free (up to the wear limit of the sliding carriage)
  - Changing the replaceable slide can be carried out within a few minutes
  - High service life
  - Due to the low moving mass, energy costs are reduced
- Motion is controlled using modern servo or stepper motor technology. This allows any required position or velocity profile to be achieved
- Even at high speeds the LCB generates very little noise
- The slide guidance system is clean and dry. There is no need for lubrication that can attract dust particles.
- The sliding guide system has a high static load bearing capacity
- Simple mounting
  - Integrated grooves allow for easy assembly of the LCB. Additional components such as limit switches can also be fitted with no restrictions on the position along the groove.
- The LCB is available with different drive packages
  - as components with free shaft end
  - fitted with a gearbox
  - with a gearbox and servo or stepper motor drive
  - with a gearbox and servo motor combined with a matching closed loop controller from Parker (Compax3 or PSD)
  - with a (direct-drive option) servo motor and Compax3 servo controller

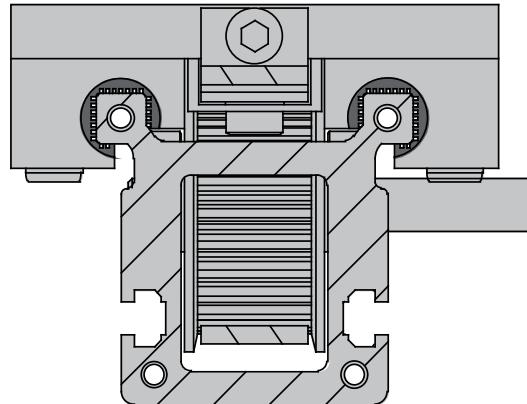


### Technical Characteristics - Overview

<b>Module type</b>	Linear Actuator with Toothed Belt Drive
<b>Frame size</b>	<b>LCB040</b>
<b>Speed</b>	up to 8 m/s
<b>Acceleration</b>	up to 20 m/s <sup>2</sup>
<b>Load capacity</b>	1250 N
<b>Total Stroke</b>	2000 mm
<b>Thrust force</b>	160 N
<b>Typical payload</b>	1...6 kg
<b>Repeatability</b>	±0.2 mm

LCB - Compact Linear Actuator  
Overview

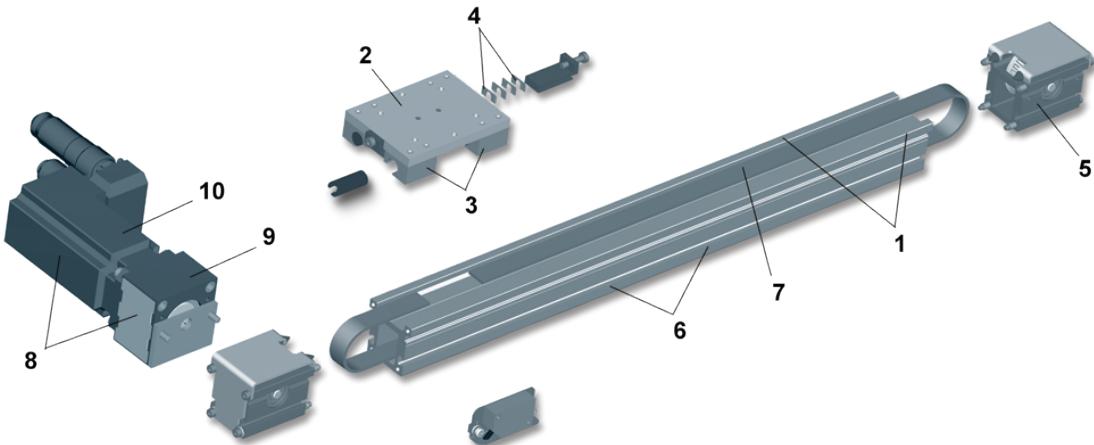
**Cross section M1:1**



LCB040

(protection of utility patents: 20 2004 014 821.8)

## Product Design



The LCB is protected by registered design No. 20 2004 014 821.8

### Guide (1) / sliding carriage (2):

- The external sliding guide is incorporated as part of the aluminum profile. The guiding rails do not have to be aligned.
- The sliding carriage is available in three lengths. With a longer sliding carriage there is greater distance between the sliding blocks (3) and this improves the load capacity with respect to yawing and pitching moments.
- Maintenance-free sliding guiding with integrated dry-film lubricant.
- Sliding carriage (3) can be easily changed within 2 minutes without detensioning the toothed belt.
- The toothed belt of LCB40 is tensioned directly at the sliding carriage by means of spacer plates (4).
- The low moving mass allows highly-dynamic movement to be achieved and saves operating power.

### Profile (6):

- High resistance to flexing

### Toothed belt drive (7):

- High stiffness and accuracy provided by the generously-dimensioned toothed belt.

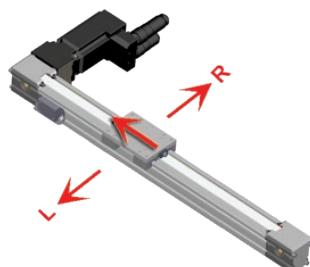
### Drive (8):

- Drive options:
  - Linear actuator with free shaft end

- Coupling (9) & gearbox
- Coupling + gearbox/motor combination (stepper or servo)
- Coupling, gearbox, motor and controller
- Coupling and motor (10) (direct-drive with Compax3 / PSD)

### Right/left Indication

Looking from load attachment plate to drive module.



LCB - Compact Linear Actuator  
Technical Data

## Technical Data

The technical data apply under normal conditions and only for the individual operating and load mode. In the case of compound loads, it is necessary to verify in accordance with normal physical laws and technical standards whether individual ratings should be reduced. In case of doubt please contact Parker Hannifin.

LCB - Size	Unit	LCB040
<b>Travels, speeds and accelerations</b>		
<b>Maximum travel speed</b>	[m/s]	5
<b>Maximum acceleration</b>	[m/s <sup>2</sup> ]	20
<b>Maximum stroke</b>	[mm]	2000
<b>Torques, forces, dimensions of pulley and timing belt</b>		
<b>Travel distance per revolution</b>	[mm/U]	125
<b>Diameter of pulley</b>	[mm]	39.79
<b>Toothed belt width / pitch</b>	[mm]	16 / 5
<b>Weight of toothed belt</b>	[kg/m]	0.048
<b>maximum drive torque</b>	[Nm]	3.2
<b>Static load capacity in normal direction</b>	[N]	1250
<b>max. thrust force (effective load)</b>	[N]	160
<b>Repeatability</b>	[mm]	±0.2
<b>Weights, mass moments of inertia</b>		
<b>Weight of base unit without stroke</b>		
<b>LCB with short sliding carriage</b>	[kg]	1.47
<b>LCB with medium sliding carriage</b>	[kg]	1.66
<b>LCB with long sliding carriage</b>	[kg]	1.85
<b>Weight of moved mass with short sliding carriage</b>	[kg]	0.39
<b>Weight of moved mass with medium sliding carriage</b>	[kg]	0.46
<b>Weight of moved mass with long sliding carriage</b>	[kg]	0.53
<b>Additional weight per meter of stroke</b>	[kg/m]	2.45
<b>Mass moment of inertia relative to the drive shaft</b>		
<b>LCB with free shaft, short sliding carriage, 1 m of stroke</b>	[kgmm <sup>2</sup> ]	244
<b>LCB with free shaft, medium sliding carriage, 1 m of stroke</b>	[kgmm <sup>2</sup> ]	272
<b>LCB with free shaft, long sliding carriage, 1 m of stroke</b>	[kgmm <sup>2</sup> ]	300
<b>Mass moment of inertia of coupling</b>	[kgmm <sup>2</sup> ]	1
<b>Additional mass moment of inertia due to the weight of the toothed belt per meter of stroke</b>	[kgmm <sup>2</sup> /m]	37
<b>Overall dimensions &amp; physical data</b>		
<b>Length with short sliding carriage, zero stroke</b>	[mm]	246
<b>Length with medium sliding carriage, zero stroke</b>	[mm]	296
<b>Length with long sliding carriage, zero stroke</b>	[mm]	346
<b>Cross-section</b>	[mm x mm]	40 x 60 x 73
<b>Moment of inertia Ix</b>	[cm <sup>4</sup> ]	17.93
<b>Moment of inertia ly</b>	[cm <sup>4</sup> ]	17.79
<b>Moment of inertia It</b>	[cm <sup>4</sup> ]	35.68
<b>E-modulus (aluminum)</b>	[N/mm <sup>2</sup> ]	0.72 x 105
<b>Temperature data</b>		
<b>Temperature range</b>	-20 °C to +60 °C The nominal data are valid for ambient temperatures between +15 °C and +30 °C.	

Technical data considering safety factor S=1.

## Load Diagrams / Wear

### Prerequisites:

The diagrams apply for ideal operating conditions, faultless guidings provided. Please note that they are only valid for the guiding. The diagrams are based on a trapezoidal motion profile consisting of 3 equally long distances for acceleration, constant travel and deceleration.

### The diagrams are normalized on defined payloads: LCB040 with 1 kg.

Shown are the respective mass centroids with their typical load arms.

### Lifetime:

Naturally, the sliding guide already has a small amount of play from new so that the guide does not jam and the sliding carriage moves smoothly. The play is measured as a gap for each slide and is approx. 0.1 to 0.2 mm in normal direction and at the sides.

During operation, play increases according to the loads

shown in the diagrams.

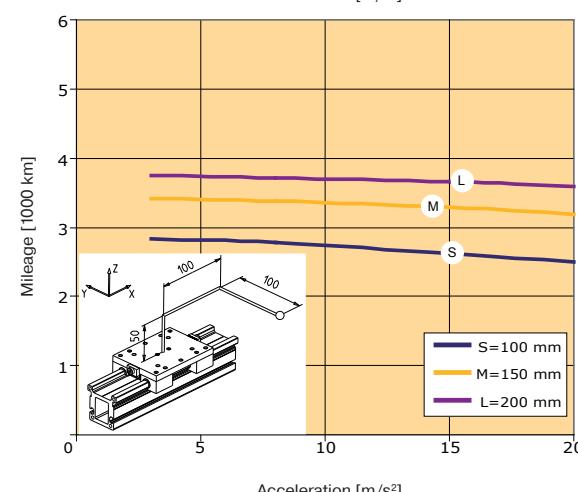
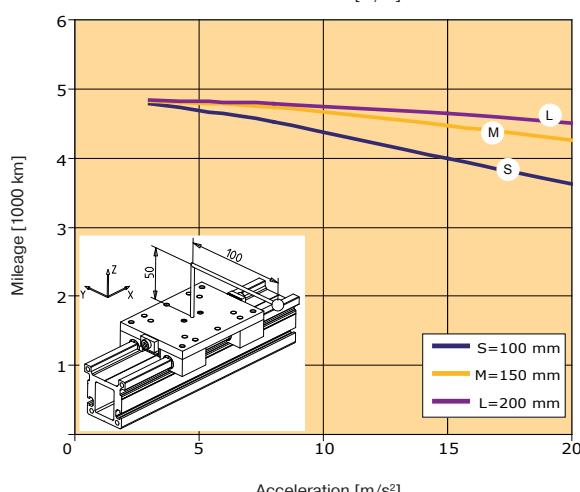
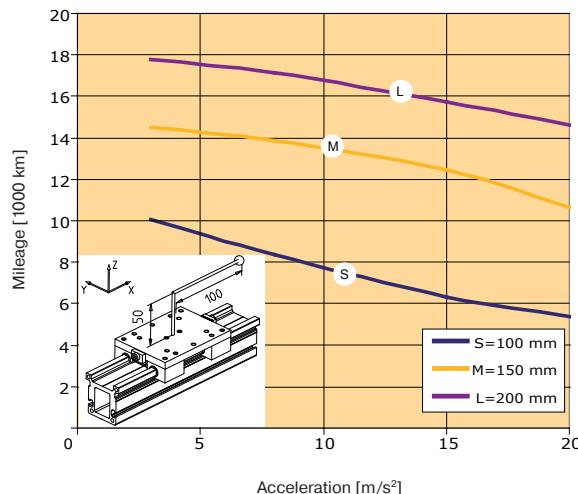
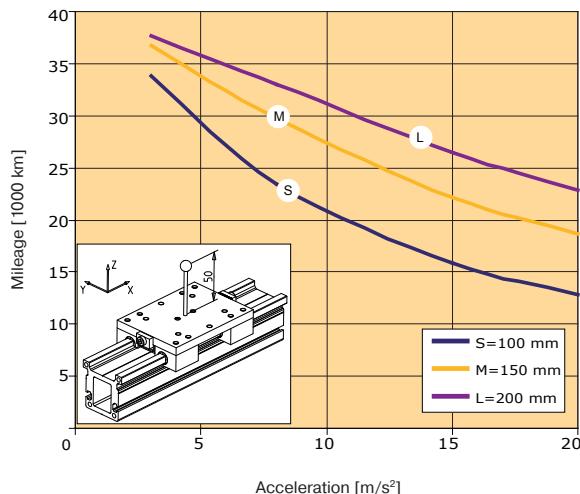
If the slide has worn, or reached the wear limit (0.5 mm for LCB040), the slides can easily be changed within a few minutes. Once replaced, the life of the product is effectively renewed and once again follows the Load/wear diagrams.

### Use of the diagrams:

The diagrams can be interpolated with respect to lifetime and extrapolated with respect to load (for example: halved operational performance results in halved wear, doubled load will result in halved mileage in km).

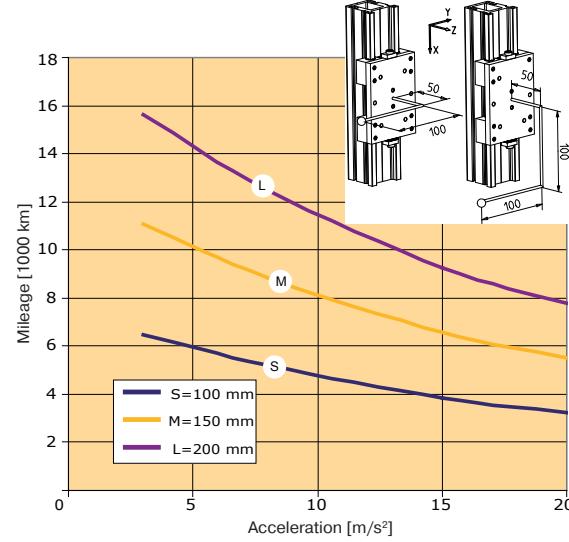
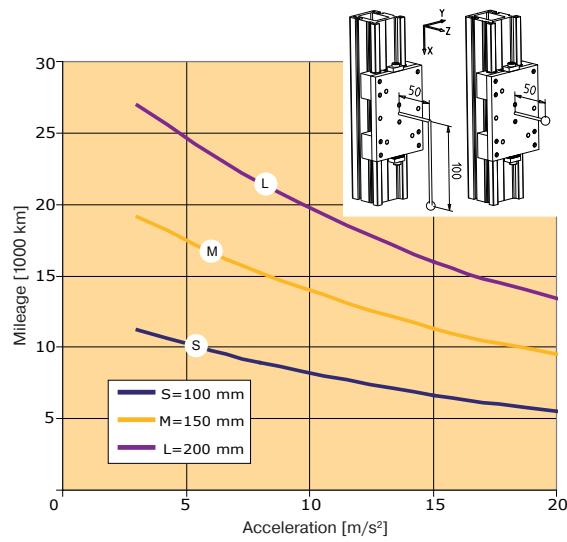
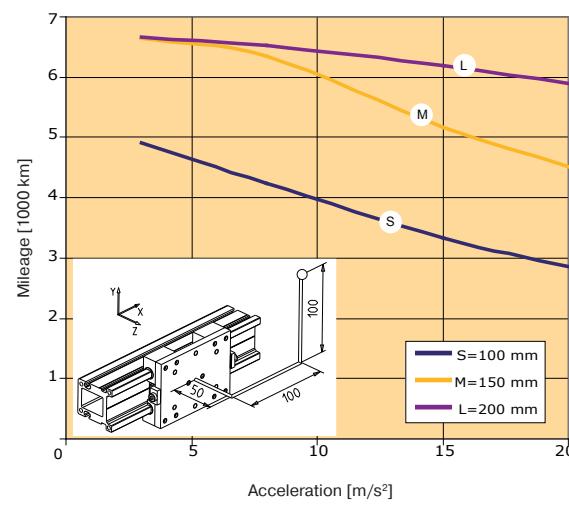
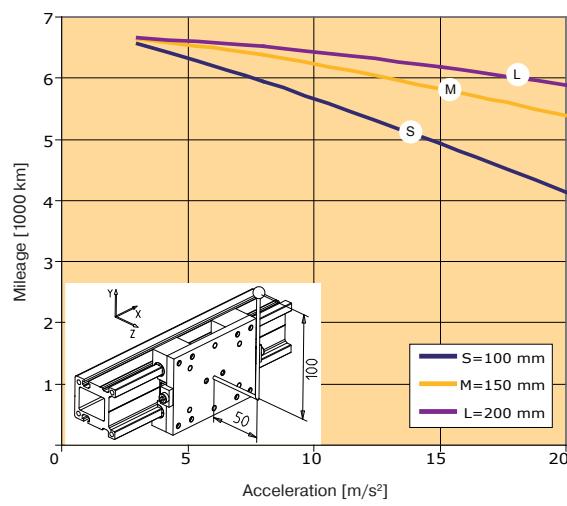
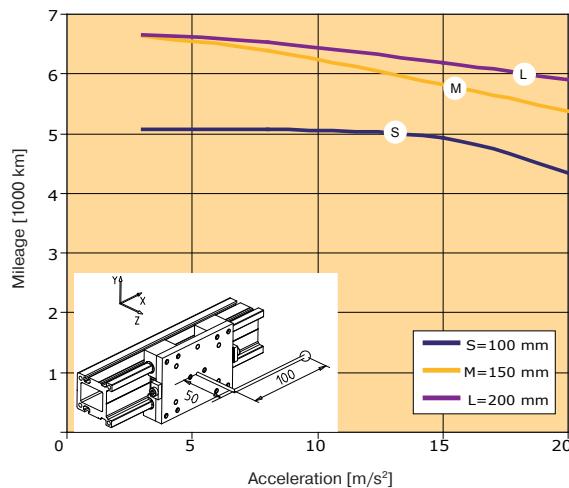
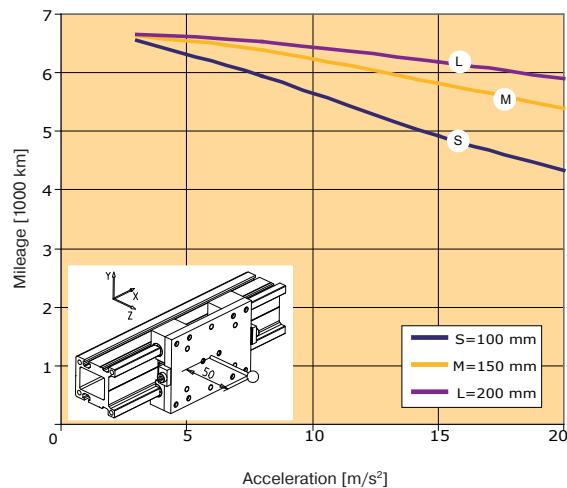
## LCB040 - Lifetime / Sliding blocks for different mass centroids with their typical load arms.

### Normalized payload 1 kg



LCB - Compact Linear Actuator  
Technical Data

**LCB040 - Lifetime / Sliding blocks for different mass centroids with their typical load arms.**  
**Normalized payload 1 kg**



LCB - Compact Linear Actuator  
Technical Data

### Location of Mass or Point of Force Application

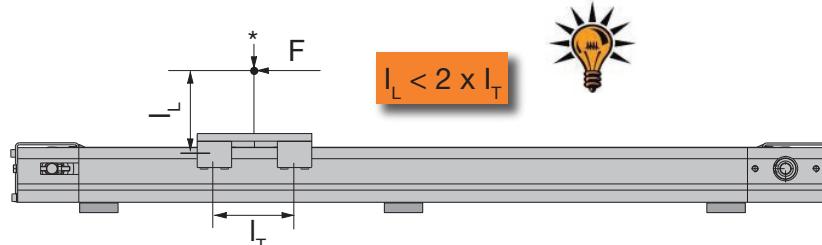
#### 2:1 rule

The displayed example of a pitching moment is also valid for rolling and yawing moments respectively.

$l_L$  = Load lever

$l_T$  = Support lever

\* = Exact point of force application



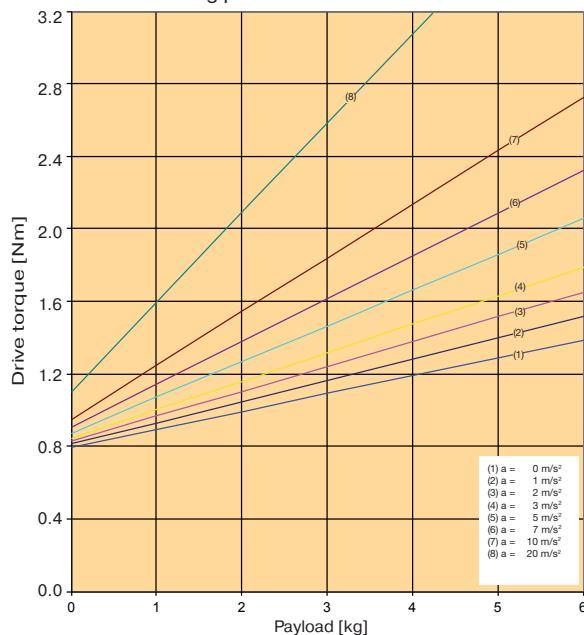
## Required Drive Torque



**The diagrams include both acceleration and friction forces!  
The values displayed are valid for averaged kinetic friction.**

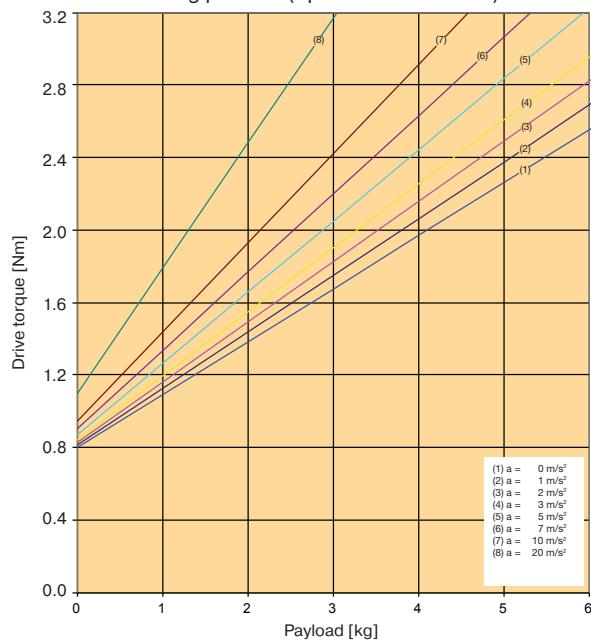
### LCB040 - required drive torque

horizontal mounting position



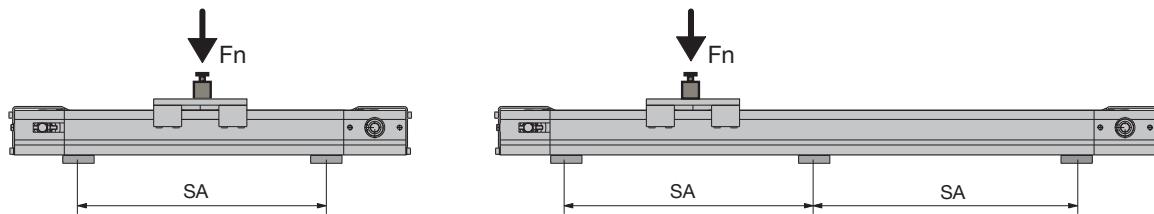
(1): Constant movement  
(2) - (8): Acceleration

vertical mounting position (upward acceleration)

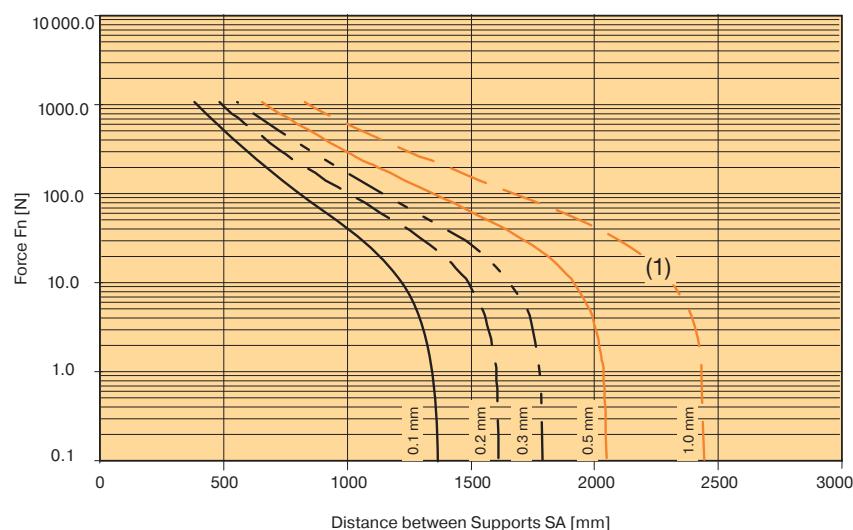


LCB - Compact Linear Actuator  
Technical Data

Deflection vs. Distance between Mountings and Payload

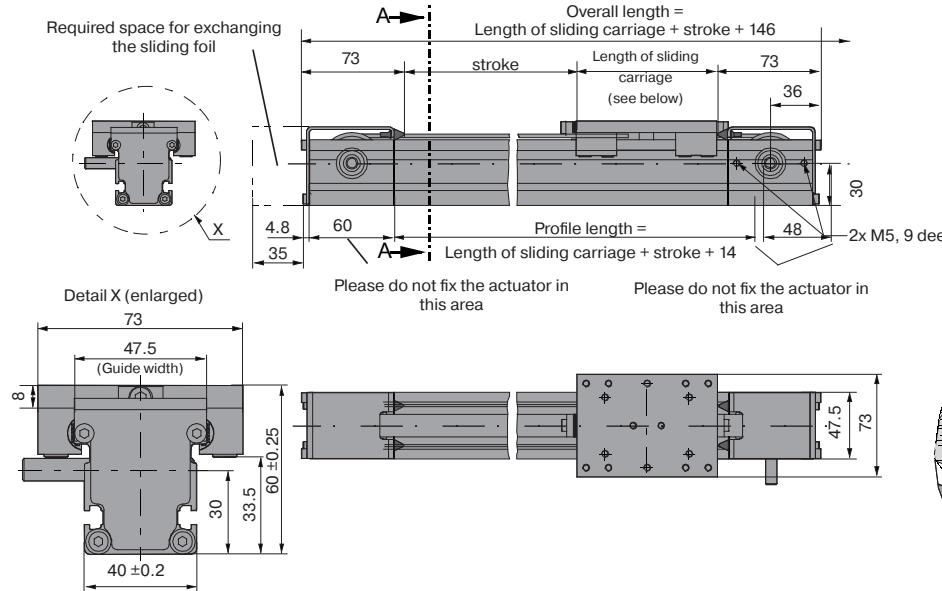


**LCB040**



**LCB - Compact Linear Actuator**  
 Technical Data

**Dimensions**
**LCB040 Linear actuator**

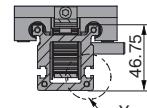
 3D-CAD Data: [www.parker.com/eme/lcb](http://www.parker.com/eme/lcb)


Dimensions [mm]

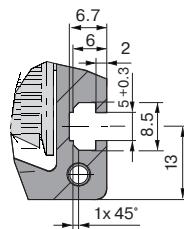


Right/left Indication

Section A-A

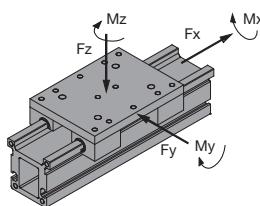


Detail Y (enlarged)

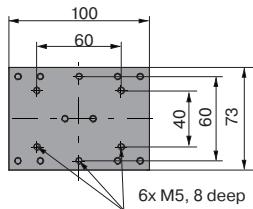

**Length of sliding carriage**

All sliding carriages have 4 sliding blocks.

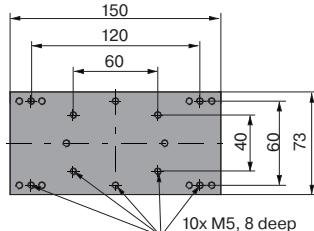
On a longer sliding carriage the load bearing capacity for yawing and pitching moments is greater (My and Mz).


**Carriage options**

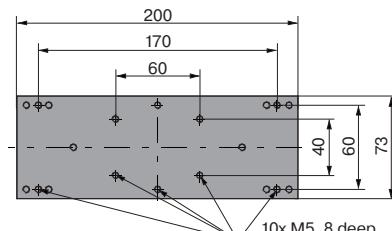
## Short sliding carriage S



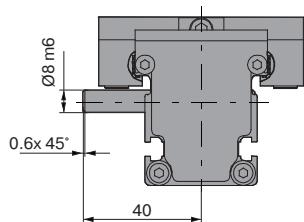
## Medium sliding carriage M



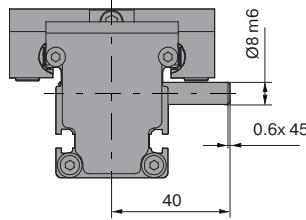
## Long sliding carriage L


**Drive options**

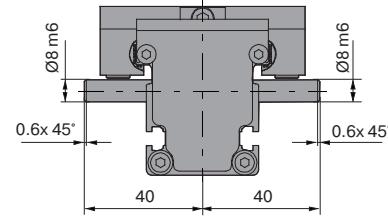
## Drive station SL



## Drive station SR



## Drive station BL/BR



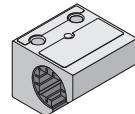
## Accessories and Options

### Sliding Block

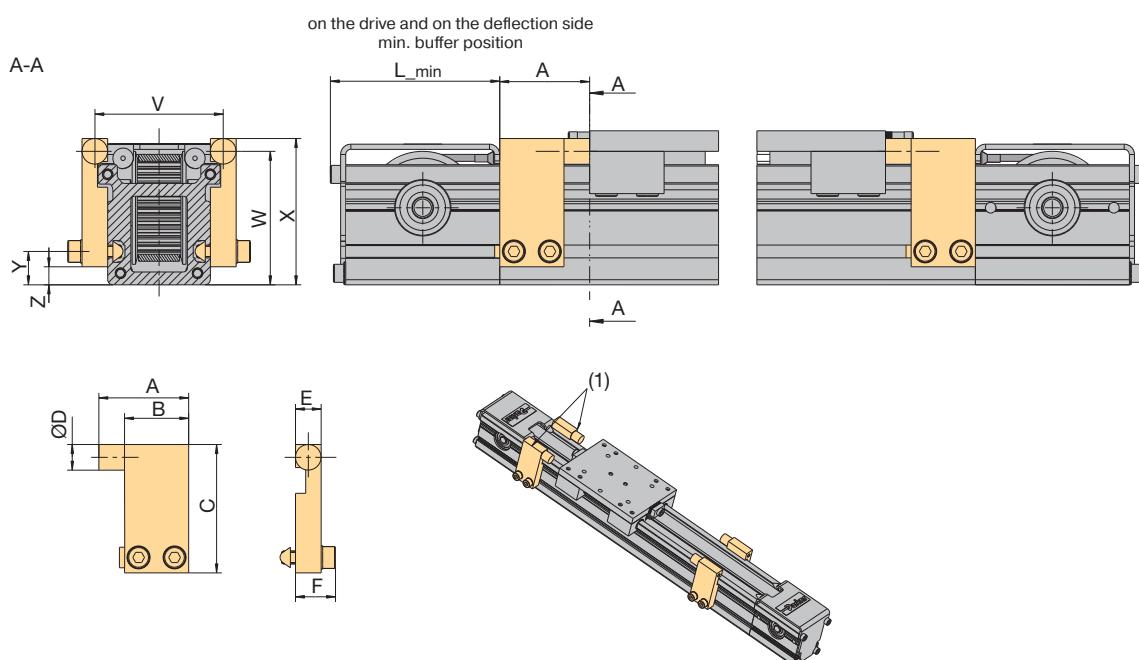
The sliding block is a wearing part.  
 You need 4 pieces per linear actuator .

Type	Code	Art. No.
LCB040	Sliding bearing block	127-004016

We recommend to have at least 4 sliding blocks on stock.



### External Buffers



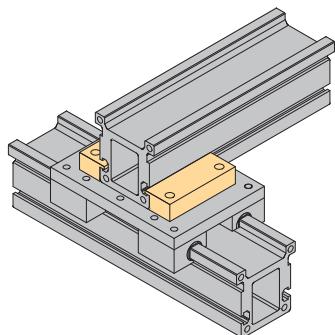
(1) We recommend 2 external buffers are fitted per side.

Type	Code	Art. No.	Art. No.	A	B	C	ØD	E	F		
			stainless	[mm]							
LCB040	buffer assembly	510-001445	510-001495	35	25	50	10	10	15.6		

Type	L_min	V	W	X	Y	Z
[mm]						
LCB040	66	50	52	57	13	7

LCB - Compact Linear Actuator  
Accessories and Options

### Clamping Profiles

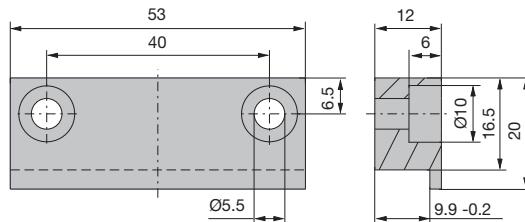
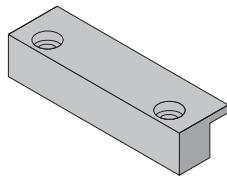


The toe clamps are used in conjunction with the standard load attachment plate to rapidly install and attach various combinations of linear actuators. Two clamping profiles are needed to fix a LCB on a flange plate. (The clamping profiles may not be used in the area of the drive- or of the clamping station).

#### LCB040

Dimensions [mm]

Type	Code	Art. No.
LCB040	Toe Clamp	500-000910

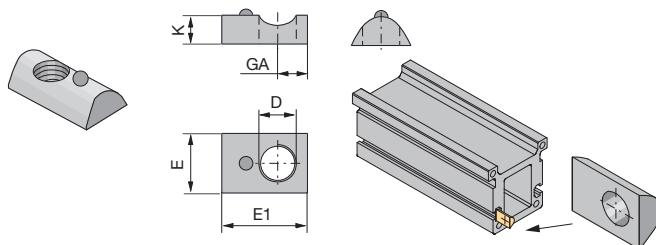


## T-Nuts/Bolts

The T-nuts and bolts are used to attach external components to the T-grooves of the profile

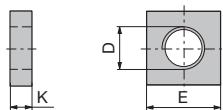
### Nuts

Dimensions [mm]

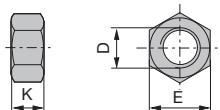


### T slot bolts and nuts

DIN 562



DIN 934



Type	Code	D	E	E1	K	GA	L	Art. No.
LCB040	Nut	M4	8	11.5	4	4	--	127-004020
LCB040	Nut	M5	8	11.5	4	4	--	127-004021
LCB040	DIN 562-M4 square nut*	M4	7	--	2.2	--	--	135-700001
LCB040	DIN 562-M5 square nut*	M5	8	--	2.7	--	--	135-700003
LCB040	DIN 934-M4 hexagon nut*	M4	7	--	2.9	--	--	135-700600
LCB040	DIN 934-M5 hexagon nut*	M5	8	--	3.7	--	--	135-700700

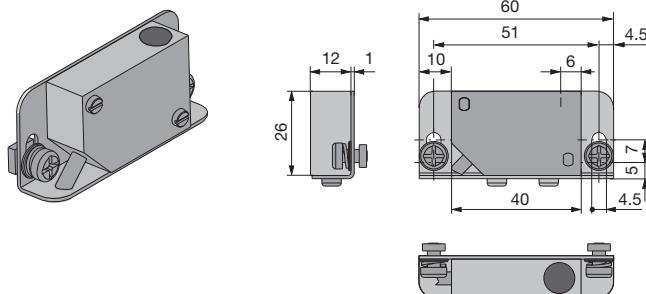
\* Square and hexagon nuts should only be used for lightly-loaded attachments

LCB - Compact Linear Actuator  
Accessories and Options

### Electrical Limit Switches

Dimensions [mm]

#### LCB040



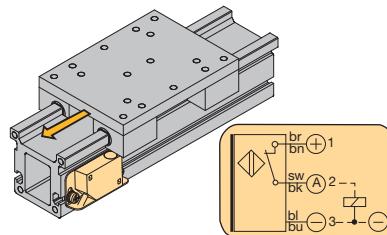
#### Connection diagram LCB040

##### Technical data limit switches LCB040

<b>Switching distance</b>	2 mm / 4 mm ± 10 %
<b>Switch hysteresis</b>	>1 %...<15 %
<b>Repeatability</b>	0.01 mm
<b>Temperature drift</b>	<10 %
<b>Ambient temperature</b>	-25 °C...+70 °C
<b>Protection class</b>	IP67
<b>Cable length</b>	6 m

##### Electrical characteristics

<b>Rated voltage</b>	24 VDC
<b>Voltage range</b>	10...35 VDC
<b>Supply current</b>	<15 mA
<b>Maximum load current</b>	300 mA
<b>Residual voltage</b>	<2.5 VDC
<b>Switching Frequency</b>	2 kHz
<b>Connecting cables</b>	3x0.25 mm <sup>2</sup>



1: PNP normally closed contact  
2-3: Load

Type	Code	Art. No.
<b>LCB040</b>	Electrical limit switch NPN normally closed contact with 6 m cable and fixing material	510-001435
<b>LCB040</b>	Electrical limit switch NPN normally open contact with 6 m cable and fixing material	510-001436
<b>LCB040</b>	Electrical limit switch PNP normally closed contact with 6 m cable and fixing material	510-001437
<b>LCB040</b>	Electrical limit switch PNP normally open contact with 6 m cable and fixing material	510-001438

## Coupling Kits

### LCB with attached coupling kits

If a coupling kit is ordered in combination with a basic unit, the items will be delivered completely mounted. BL and BR have an additional shaft on the opposite side of the coupling. This is used to attach the shaft kit for dual-axis actuators.

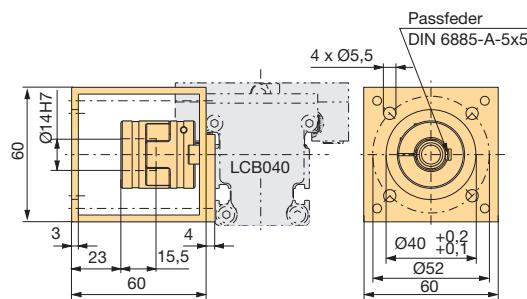


Dimensions [mm]

### Drive options

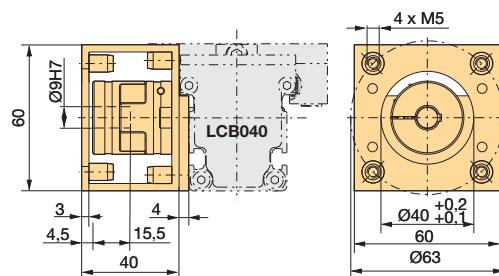
#### Drive option L

LCB040 prepared for planetary gearbox PTN060



#### Drive option U

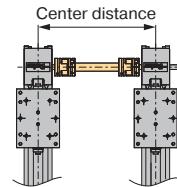
LCB040 prepared for servo motor SMH60 (direct drive)  
only for single actuators with horizontal installation  
position



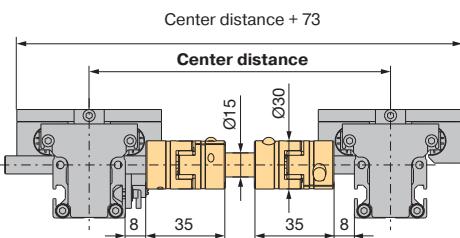
LCB - Compact Linear Actuator  
Accessories and Options

### Shaft Kit for Dual Axis Actuators

For a dual-axis actuator two LCB basic units and a shaft kit corresponding to the desired center-distance are required. Parker will deliver the two basic units (with mounted couplings - if this was ordered) and a separate shaft-kit.

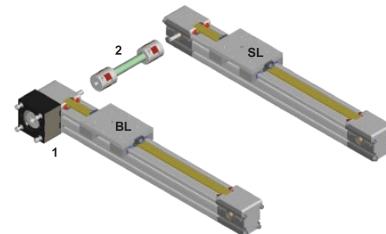


#### LCB040



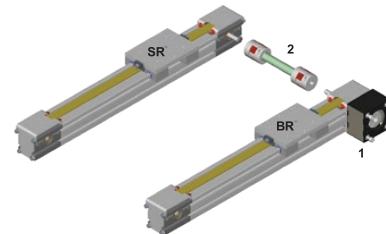
#### Possible double-axis configurations

For a dual-axis actuator with the drive on the left side you need two LCB basic units. The left unit with drive option BLN, the right unit with drive option SLN.



1: Coupling kit  
2: Shaft kit

For a dual-axis actuator with the drive on the right side you need two LCB basic units. The right unit with drive option BRN, the left unit with drive option SRN.



1: Coupling kit  
2: Shaft kit

## PTN Economy Planetary Gearbox for the LCB Compact Linear Actuator

### PTN planetary gearbox in two sizes

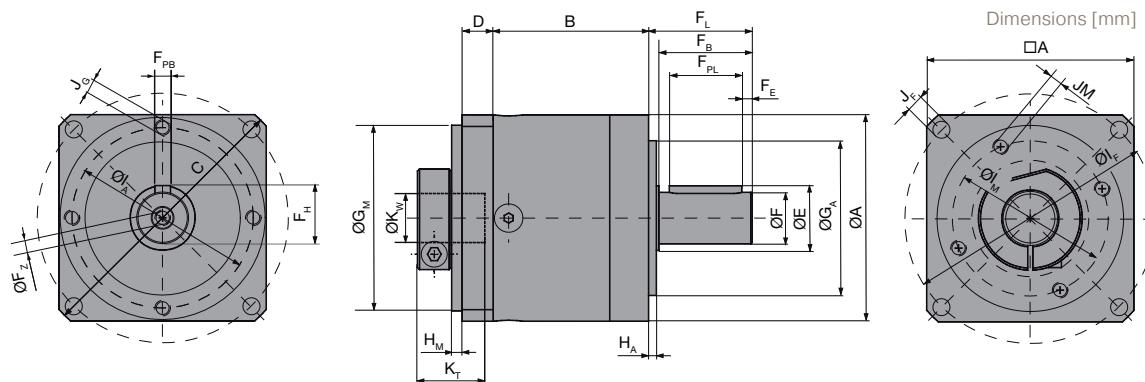
#### Description

The economy series PTN planetary gearbox was developed for applications, where an extremely low backlash is not required.

- Space-saving design
- High output torques
- High efficiency (96 %)
- Low noise <65 dB (A)
- Life time lubrication
- High quality (ISO 9001)
- Fast and direct motor mounting
- Direction of rotation equidirectional
- Ratios: 4:1, 8:1, 25:1



#### Dimensions



Gearbox size	PTN060
A Ø Housing □ Universal flange cross section	60
B Housing length (ratio 4:1, 8:1)	47
B Housing length (ratio 25:1)	59.5
C Diagonal dimension of universal flange	80
D Thickness of universal flange	8.2
E Ø Shaft collar	17
F Ø Drive shaft (h7)	14
F <sub>z</sub> Centre bore of drive shaft	M5x12
F <sub>L</sub> Shaft length from face	35
F <sub>B</sub> Usable shaft length	30
F <sub>H</sub> Shaft height with key	16
F <sub>E</sub> Distance from keyway to shaft end	2.5

F <sub>PL</sub>	Length of keyway	25
Gearbox size	PTN060	
F <sub>PB</sub>	Width of keyway	5
G <sub>A</sub>	Ø Output pilot (h7)	40
G <sub>M</sub>	Ø Input pilot (h7)	52
H <sub>A</sub>	Output pilot length	3
H <sub>M</sub>	Output drive length	3
I <sub>A</sub>	Ø Hole circle on pilot side	52
I <sub>M</sub>	Ø Hole circle on output side	44
I <sub>F</sub>	Ø hole circle of universal flange	70
J <sub>G</sub>	Mounting thread on pilot side	M5x8
J <sub>M</sub>	Mounting thread on output side	M5x8
J <sub>F</sub>	Ø mounting thread universal flange	5.5
K <sub>W</sub>	Ø Input bore	9
K <sub>T</sub>	Input shaft bore depth	20

LCB - Compact Linear Actuator  
Accessories and Options

**Technical Data**

Gearbox size	Unit	PTN060		
<b>Ratio</b>		4:1	8:1	25:1
<b>Nominal torque</b>	Nm	38	18	40
<b>Backlash</b>	arcmin	<16		<20
<b>Torsional rigidity</b>	Nm/arcmin	2.3		2.5
<b>Noise emission</b>	dB(A)	<58	<58	<60
<b>Efficiency</b>	%	>96	>94	>96
<b>Weight</b>	kg	0.9	1.1	2.1
<b>Input speed <sup>(1)</sup></b>	min <sup>-1</sup>	4500		
<b>Load on output shaft <sup>(2)</sup> radial</b>	N	500		
<b>Load on input shaft <sup>(2)</sup> axial</b>	N	600		
<b>Operating temperature</b>	°C	-25...+90		
<b>Moment of Inertia</b>	kgcm <sup>2</sup>	0.093	0.065	0.075

<sup>(1)</sup> Intermittent operation, the max. permissible operating temperature is not to be exceeded.

<sup>(2)</sup> Based on a lifetime of 20 000 hours - working cycle of 50 %

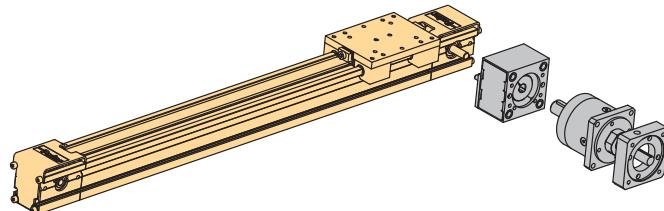
LCB - Compact Linear Actuator  
Order Code

## Order Code

The order code is structured as follows:

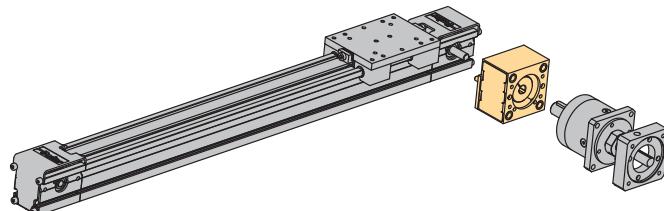
### Basic unit:

"Order Code LCB Linear Actuator (Basic Unit)" see page 23



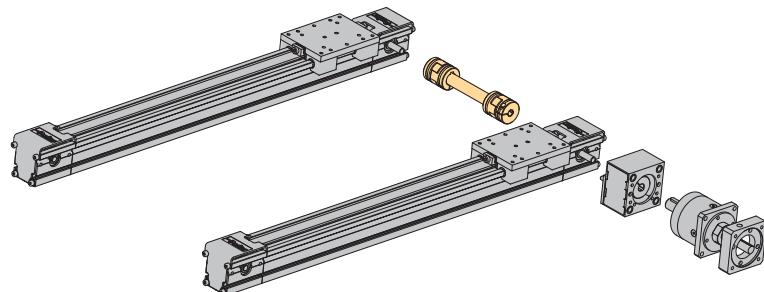
### Coupling kit:

"Order Code for the LCB Coupling Kit" see page 24



### Shaft kit for dual axis actuators:

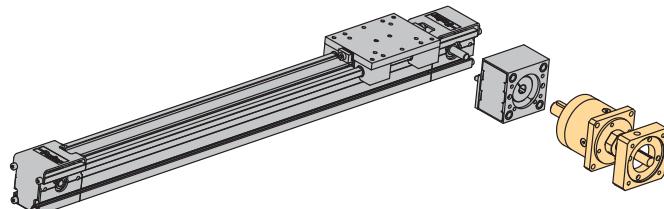
"Order Code LCB Shaft Kit (for Dual Axis Actuators)" see page 24



### Gear unit:

Gearbox: "Order Code PTN Economy Planetary Gearbox" see page 25

Motor kit: "Order Code for Motor Kit (Adapter Flange and Adapter Sleeve if applicable)" see page 25



LCB - Compact Linear Actuator  
Order Code

### Order Code LCB Linear Actuator (Basic Unit)

	Example	LCB	040	M	G	00250	SR	N
<b>Drive system</b>								
LCB linear actuator		LCB						
<b>Frame size</b>								
040 (LCB040)			040					
<b>Length of sliding carriage in mm</b>			LCB040					
Short sliding carriage		100		S				
Medium sliding carriage		150		M				
Long sliding carriage		200		L				
Special carriage (on request)				X				
<b>Guide system</b>					G			
Sliding guide								
<b>Stroke in mm</b>								
Depending on your application an additional safety travel on both sides of your travel path could be necessary.			LCB040					
250				V		00250		
300				V		00300		
350				V		00350		
400				V		00400		
450				V		00450		
500				V		00500		
600				V		00600		
700				V		00700		
800				V		00800		
900				V		00900		
1000				V		01000		
1250				V		01250		
1500				V		01500		
1750				V		01750		
2000				V		02000		
<b>Drive station and drive orientation</b>								
	One drive shaft, drive on left						SL	
	One drive shaft, drive on right						SR	
	Two drive shafts (shaft on both sides), drive on left, only LCB040: Feather key groove DIN6885 - 2x2x10 on the left or on the right of the drive side						BL	
	Two drive shafts (shaft on both sides), drive on right, only LCB040: Feather key groove DIN6885 - 2x2x10 on the left or on the right of the drive side						BR	
<b>Interface to the drive</b>								
Mandatory statement							N	

LCB - Compact Linear Actuator  
Order Code

### Order Code for the LCB Coupling Kit

	Example	LCB	040	K	L
<b>Drive system</b>		LCB			
LCB linear actuator				040	
<b>Frame size</b>					
040 (LCB040)					
<b>Coupling kit*</b>				K	
Coupling kit					
<b>Drive Option (page 18)</b>	LCB040				
Prepared for Planetary Gearbox PTN060		✓			L
Prepared for servo motor (Direct drive) SMH60..B8, D=9 (for single actuator)		✓			U

\* Coupling kits are always mounted in the factory.

### Order Code LCB Shaft Kit (for Dual Axis Actuators)

	Example	LCB	040	W	0250
<b>Drive system</b>		LCB			
LCB linear actuator				040	
<b>Frame size</b>					
040 (LCB040)					
<b>Connecting shaft kit</b>				W	
Connecting shaft kit					
<b>Center distance (from center line to center line in mm)</b>	LCB040				
150 mm		✓			0150
200 mm		✓			0200
250 mm		✓			0250
300 mm		✓			0300
350 mm		✓			0350
400 mm		✓			0400
450 mm		✓			0450
500 mm		✓			0500
550 mm		✓			0550
600 mm		✓			0600
650 mm		✓			0650
700 mm		✓			0700
750 mm		✓			0750
800 mm		✓			0800
850 mm		✓			0850
900 mm		✓			0900
950 mm		✓			0950
1000 mm		✓			1000

LCB - Compact Linear Actuator  
Order Code

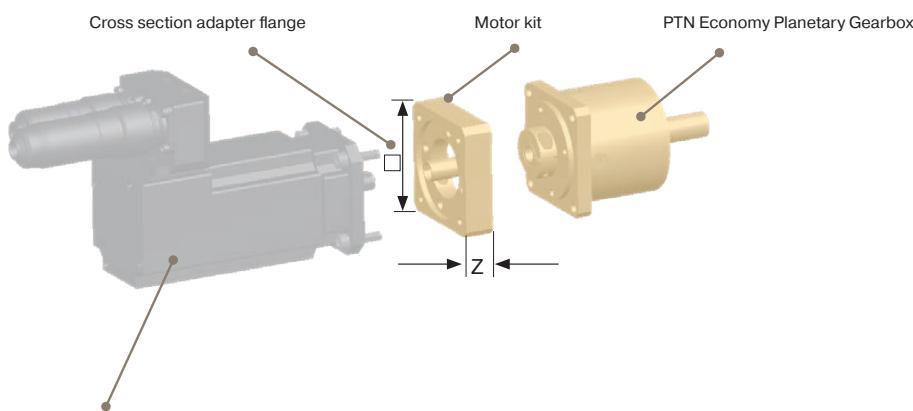
### Gear Unit

#### Order Code PTN Economy Planetary Gearbox

	Example	PTN	060	-	004	S7
<b>Size [mm]</b>			060			
Ø 060			060			
<b>Ratio</b>						
4:1					004	
8:1					008	
25:1					025	
<b>Shaft</b>						
with keyway (standard)						S7

#### Order Code for Motor Kit (Adapter Flange and Adapter Sleeve if applicable)

	Example	M	003-321-000				
<b>Motor kit</b>							
<b>M</b>		M					
<b>for PTN060</b>							
Specifications [mm]	Pilot	Ø Hole circle	Ø Shaft	Shaft length	□ Adapter flange cross section	Z dimension Adapter flange	
SMH60-B08/9	40	63	9	20	60	16	003-321-000
SMH60-B05/11	60	75	11	23	70	16	051-000-000



For motors please see  
<http://www.parker.com/eme/smh>

LCB - Compact Linear Actuator  
Order Code





# Parker's Motion & Control Technologies

**At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further info call 00800 27 27 5374**



## Aerospace

### Key Markets

- Afterservice
- Commercial transports
- Engines
- General & business aviation
- Helicopters
- Launch vehicles
- Military aircraft
- Missiles
- Power generation
- Regional transports
- Unmanned aerial vehicles

### Key Products

- Control systems & actuation products
- Engine systems & components
- Fluid conveyance systems & components
- Fluid metering, delivery & atomization devices
- Fuel systems & components
- Fuel tank inerting systems
- Hydraulic systems & components
- Thermal management
- Wheels & brakes



## Climate Control

### Key Markets

- Agriculture
- Air conditioning
- Construction Machinery
- Food & beverage
- Industrial machinery
- Life sciences
- Oil & gas
- Precision cooling
- Process
- Refrigeration
- Transportation

### Key Products

- Accumulators
- Advanced actuators
- CO<sub>2</sub> controls
- Electronic controllers
- Filter driers
- Hand shut-off valves
- Heat exchangers
- Hose & fittings
- Pressure regulating valves
- Refrigerant distributors
- Safety relief valves
- Smart pumps
- Solenoid valves
- Thermostatic expansion valves



## Electromechanical

### Key Markets

- Aerospace
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Textile
- Wire & cable

### Key Products

- AC/DC drives & systems
- Electric actuators, gantry robots & slides
- Electrohydrostatic actuation systems
- Electromechanical actuation systems
- Human machine interface
- Linear motors
- Hose systems, servo motors, drives & controls
- Structural extrusions



## Filtration

### Key Markets

- Aerospace
- Food & beverage
- Industrial plant & equipment
- Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation & renewable energy
- Process
- Transportation
- Water Purification

### Key Products

- Analytical gas generators
- Compressed air filters & dryers
- Engine air, coolant, fuel & oil filtration systems
- Fluid condition monitoring systems
- Hydraulic & lubrication filters
- Hydrogen, nitrogen & zero air generators
- Instrumentation filters
- Membrane & fiber filters
- Microfiltration
- Sterile air filtration
- Water desalination & purification filters & systems



## Fluid & Gas Handling

### Key Markets

- Aerial lift
- Agriculture
- Bulk chemical handling
- Construction machinery
- Food & beverage
- Fuel & gas delivery
- Industrial machinery
- Life sciences
- Marine
- Mining
- Mobile
- Oil & gas
- Renewable energy
- Transportation

### Key Products

- Check valves
- Connectors for low pressure fluid conveyance
- Deep sea umbilicals
- Diagnostic equipment
- Hose couplings
- Industrial hose
- Mooring systems & power cables
- PTFE hose & tubing
- Quick couplings
- Rubber & thermoplastic hose
- Tube fittings & adapters
- Tubing & plastic fittings

## Hydraulics

### Key Markets

- Aerial lift
- Agriculture
- Alternative energy
- Construction machinery
- Forestry
- Industrial machinery
- Machine tools
- Marine
- Material handling
- Mining
- Oil & gas
- Power generation
- Refuse vehicles
- Renewable energy
- Truck hydraulics
- Turf equipment

### Key Products

- Accumulators
- Cartridge valves
- Electrohydraulic actuators
- Human machine interfaces
- Hybrid drives
- Hydraulic cylinders
- Hydraulic motors & pumps
- Hydraulic systems
- Hydraulic valves & controls
- Hydrostatic steering
- Integrated hydraulic circuits
- Power take-offs
- Power units
- Rotary actuators
- Sensors

## Pneumatics

### Key Markets

- Aerospace
- Conveyor & material handling
- Factory automation
- Life science & medical
- Machining tools
- Packaging machinery
- Transportation & automotive

### Key Products

- Air preparation
- Brass fittings & valves
- Manifolds
- Pneumatic accessories
- Pneumatic actuators & grippers
- Pneumatic valves & controls
- Quick disconnects
- Rotary actuators
- Rubber & thermoplastic hose & couplings
- Structural extrusions
- Thermoplastic tubing & fittings
- Vacuum generators, cups & sensors

## Process Control

### Key Markets

- Alternative fuels
- Biopharmaceuticals
- Chemical & refining
- Food & beverage
- Marine & shipbuilding
- Medical & dental
- Microelectronics
- Nuclear Power
- Offshore oil exploration
- Oil & gas
- Pharmaceuticals
- Power generation
- Pulp & paper
- Steel
- Water/wastewater

### Key Products

- Analytical instruments
- Analytical sample conditioning products & systems
- Chemical injection fittings & valves
- Fluoropolymer chemical delivery fittings, valves & pumps
- High purity gas delivery fittings, valves, regulators & digital flow controllers
- Industrial mass flow meters/controllers
- Permanent no-weld tube fittings
- Precision industrial regulators & flow controllers
- Process control double block & bleed
- Process control fittings, valves, regulators & manifold valves

## Sealing & Shielding

### Key Markets

- Aerospace
- Chemical processing
- Consumer
- Fluid power
- General industrial
- Information technology
- Life sciences
- Microelectronics
- Military
- Oil & gas
- Power generation
- Renewable energy
- Telecommunications
- Transportation

### Key Products

- Dynamic seals
- Elastomeric o-rings
- Electro-medical instrument design & assembly
- EMI shielding
- Extruded & precision-cut, fabricated elastomeric seals
- High temperature metal seals
- Homogeneous & inserted elastomeric shapes
- Medical device fabrication & assembly
- Metal & plastic retained composite seals
- Shielded optical windows
- Silicone tubing & extrusions
- Thermal management
- Vibration dampening



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